INSTALLATION INSTRUCTIONS
CHEVROLET TAHOE “Extend-A-Fender”

TOOLS REQUIRED FOR INSTALLATION:

- Jack and Jack Stands (Optional)
- Utility Knife
- Glass Cleaner
- Tape Measure

IMPORTANT: READ BEFORE BEGINNING INSTALLATION
Verifying Fit - Flares should be held to the vehicle surface to verify correct type and fit BEFORE beginning installation or painting. The inner flare edge should be in contact with the wheel well rim, and the outer flare edge should conform to vehicle fender contours. Small fit adjustments can be made by trimming (filing, sanding or scraping) excess plastic.

Performance - Using larger tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and/or installing steering stops to prevent tire shoulders from contacting flare.

Exhaust System - Modifications may be necessary to maintain a minimum 4” clearance between flares and exhaust pipes. Exhaust gases should not vent directly onto flares.

DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.

FLARE INSTALLATION PROCEDURES

Step 1: Painting (Optional)
It is recommended that painting (when desired) be done prior to installation.

(A) Sand (optional) before application of paint.
(B) Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to painting.
(C) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional.
(D) If painting edge trim (not recommended), use a flex additive.

Step 2: Preparing the Work Area (Front and Rear)

(A) Support and remove wheel using jack and jack stands. (Optional)
(B) Remove factory fender trim and mud flaps (when installed).

Step 3: Edge Trim Installation (See Illustration #1)

(A) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).

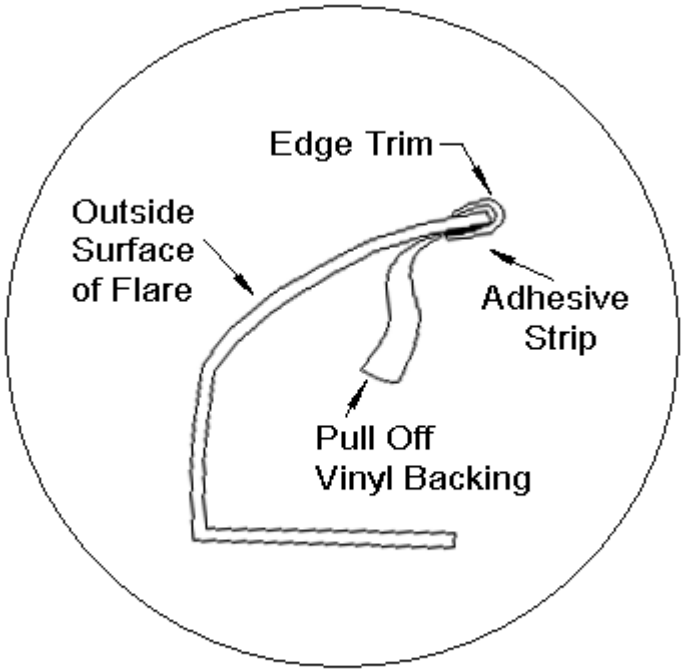


Illustration #1

(B) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

Step 4: Front Flare installation

(A) Using moderate pressure, hold the flare in the wheel well opening, aligning it with the vehicle body and the holes in the fender. See Illustration #2.

(B) Starting at top center, insert the plastic "Tufloks®" through the holes in the flare, and push the screw part in to fasten. See Illustration #3.

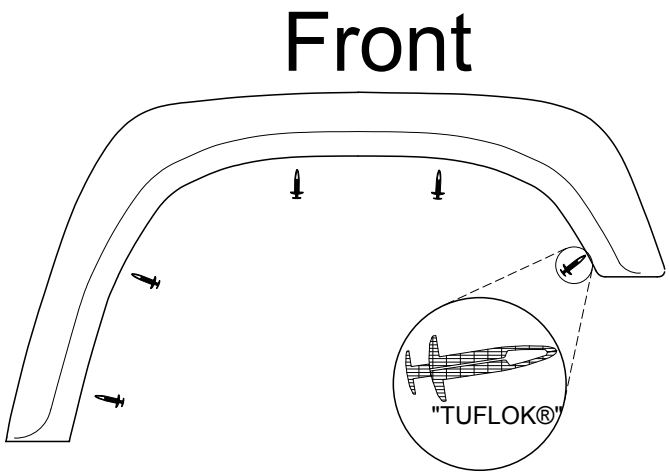


Illustration #2

Step 5: Rear Flare Installation

(A) Main Rear Flare (See Illustration #3)

1. Hold the Main Rear Flare in the wheel opening, aligning it with the hole locations.
2. Starting near the style line in the body, insert the plastic "Tufloks® through the holes in the flare and push the screw part in to fasten.

(B) Door Piece Installation (See Illustration #4)

1. Open the vehicle door and apply a strip of double stick tape to the inside lip 1/8" from the edge.
2. Peel red vinyl backing away from the double stick tape.
3. With the door open, spray glass cleaner on strip of double stick tape and edge trim. (This allows slow adhesion of the tape to allow for adjustment.)
4. Slide the door piece onto the door edge, positioning the inner door piece inside the door over the double stick tape, and the middle door piece on the outside of the door. (SEE ILLUSTRATION #4).
5. Close the door and verify alignment of the door piece with the door seam to the rear main, and style lines of the vehicle.
6. Apply 30 lbs. Of pressure per inch of tape for proper adhesion. (NOTE: the tape, door piece and vehicle should be 60° to 100° F to insure proper bond.)

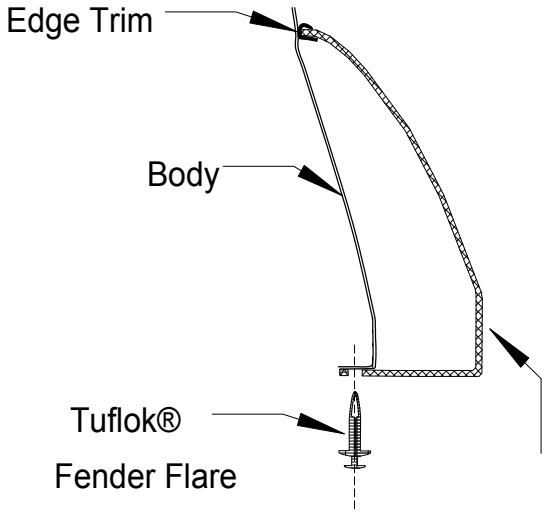
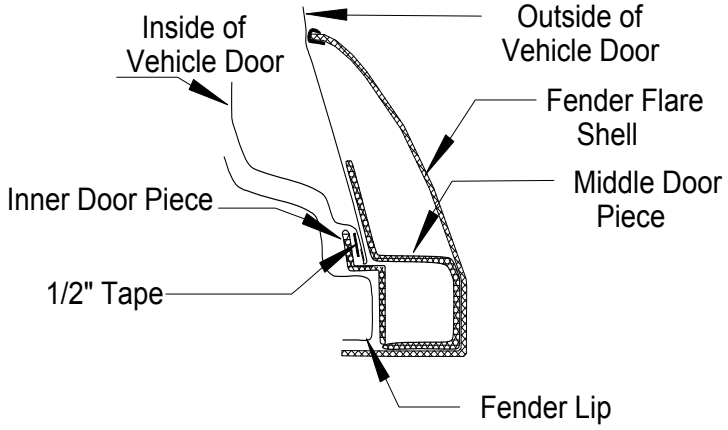


Illustration #3

Main Flare Cross Section

DOOR PIECE CROSS SECTION



Ilustration #4