*DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.
lace steel back-up washer on rivet protruding through original wheel well liner. Cinch together with pop rivet gun. Note # 18. Trim flush to fender well opening, any portion ofastic strip that may protrude out.

**Step 4: Flare Attachment (front)**

1. Fit flare tightly into fender well opening, making sure flare contour matches sheet metal contour. Use pre-drilled holes in the flare as drill guides to drill 9/64" holes in fender sheet metal. Again the wrapped tape depth stop will prevent damage to flare by drill chuck when drilling through sheet metal.
2. With everything ready, pop rivet (use aluminium rivets) the outer lower front pocket first. Then the outer lower rear pocket next. Don't forget the cup washers under rivet head. NOTE: Cup washers are applied to outer pop rivet pockets only. Alternating back and forth from front to rear, continue drilling and riveting sequence until all outside pockets are secured. NOTE: Maintain tight contact between flare and sheet metal during riveting sequence. Finish riveting with (1) front and (2) rear underside rivets. Photo #19.
3. Press trim caps onto outer flare rivet washers.
4. Reassemble original wheel well to fender screw at underside front.
5. Trim body side molding (if so equipped) to fit flush with flare and reattach.

**Step 5: Disassemble (rear) 20012**

A. Jack up vehicle and use jack stands.
B. Remove wheel and wheel well trim (if so equipped).
C. Remove body side moldings (if so equipped).
D. Remove lower support rod fasteners at front and rear of opening.

**Step 6: Cutting Sheet Metal (rear) 20012**

A. Mark a line 2 1/2" back (front and rear) at lower legs of wheel well opening. Place flare over sheet metal. Align lower inside edges with reference lines on sheet metal. Be sure bottom edges (front and rear) are snug with turn under of sheet metal. Hold in place, using edge of flare as a guide, mark a line on sheet metal all the way around. Remove flare and mark a line 1/4" above line just drawn. This will be the cut line.
B. Cut out sheet metal all the way around cut line. You will note that part of the cut is of two panel construction. Remove cut-away sheet metal. Reattach outer sheet metal panel to inner sheet metal panel at (2) points along top of wheel well cut-out using steel pop rivets.
C. If your vehicle is equipped with a gas door to the rear of wheel well opening proceed with the following. Place gas door filler panel (supplied) over lower leading corner of rear door. Using filler panel as a guide, mark a line onto gas door. Photo #20. Next, open gas door and mark hinge as shown in Photo #21. It may be easier to cut both the door and door hinge if the assembly is removed from the vehicle. Cut along marked lines. Drill through indent in the filler panel to accommodate original fastener. Remove washer on original fastener and install cup washer. Reassemble gas door and hinge onto vehicle. Install filler panel and cap washer. Hold flare in place and open gas door to check clearance. Trim door if necessary so no contact is made with flare.

**Step 7: Flare Attachment (rear) 20012**

A. Install flare into wheel well opening. Holding flare in place, mark from inside of wheel well, location of support rod holes onto flare. Remove flare and drill 5/16" holes at marked locations.
B. Follow Steps 4A through 4D for flare attachment procedure. In Step 4C the last sentence (for rear application) should read: Finish riveting with (2) front and (2) rear underside rivets.
C. Swing support rods into position and reattach, using original fasteners.
D. Tuck any protruding wheel well liner under the flare.
E. Trim body side moldings (if so equipped) to fit flush with flare and reattach.