Ford Extend-A-Fender® Fender Flares Front Pair

Front Part #20069-02
Rev-5 6/12/2014
For complete fitment info visit : www.bushwacker.com

STEP 1 – PRIOR TO INSTALLATION

A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.

B) **Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).

C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D) **Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Driver
- Socket Wrench
- 7/32" Socket
- 10mm Socket
- Grease Pencil
- Electric Drill
- 1/4" Torx Bit

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.
CL1-0011, 10A-4 Magni Black Clip, 2 pcs

2.
ET1-0002, Edge Trim Tool, 1 pc

3.
GP1-0005, Large Wiper Style Edge Trim, 154 inches

4.
RV1-P001, 1/4" Black Nylon Retainer, 8 pcs

5.
SW1-0056, #8 x 3/4" PH Screw, 2 pcs

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Component List:

Left Front
Flare

Right Front
Flare

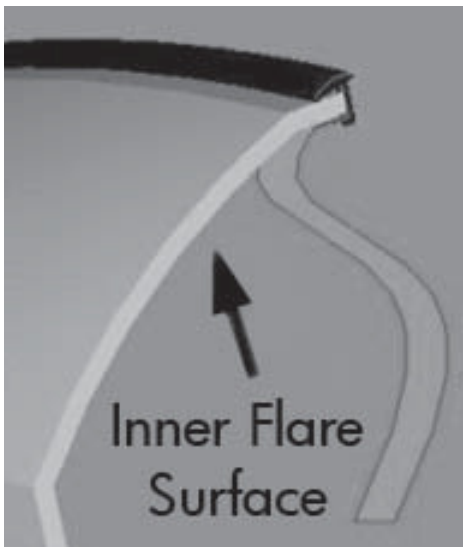
Left Front
Inner Piece

Right Front
Inner Piece

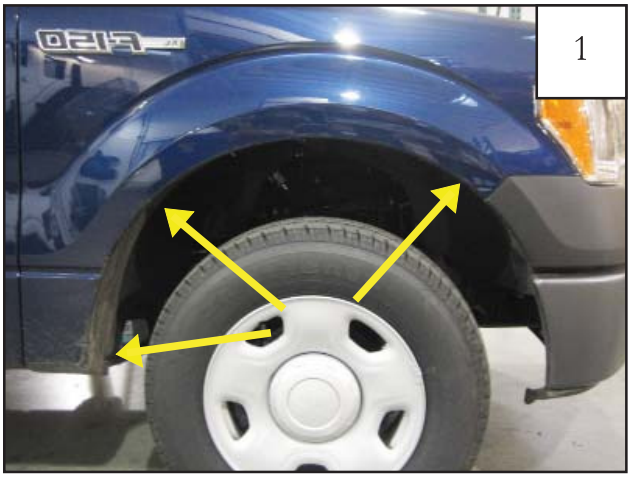
STEP 2 - EDGE TRIM INSTALLATION

A. Peel two to three inches of red vinyl backing away from edge trim tape (GP1-0005). Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



Front Flare Installation Procedures (Passenger's Side):



Remove three factory screws with a 7/32" socket wrench. Save screws for reinstallation.

Install speed clip (CL1-0011) over fender wheel well lip. See step 3.

Place supplied clip (CL1-0011) over existing factory hole.

Line up the holes in the inner piece with the two uppermost factory holes and the speed clip. *NOTE: Driver's side inner piece is marked with an "L" and passenger's side inner piece is marked with an "R".*

Using a Phillips screw driver, start a pan head screw (SW1-0056) through center hole in inner piece and through the speed clip over the fender wheel well lip.

Using a 7/32" socket wrench, reinstall the factory screws through the inner piece.

Position and hold flare on fender and reinstall rear most factory screw using a 7/32" socket wrench.

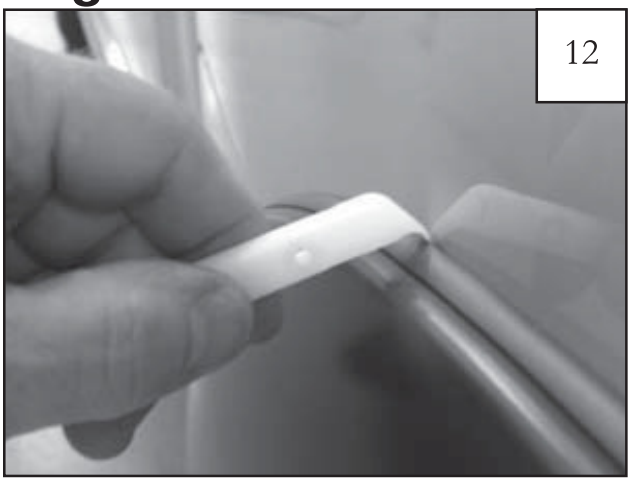
Still holding flare in position on fender, drill through bumper cover with a 1/4" drill bit using the forward most hole in the flare as a guide.

Still holding flare to fender, install supplied black plastic retainers (RV1-P001) using a Phillips screw driver. See step 10.

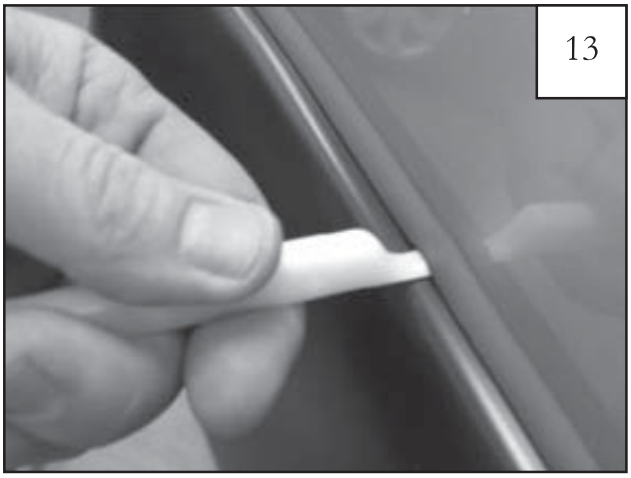
Black plastic retainer locations.

Completed front flare installation.

Edge Trim Tool Procedures:



Using supplied Edge Trim Tool, seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool, seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.